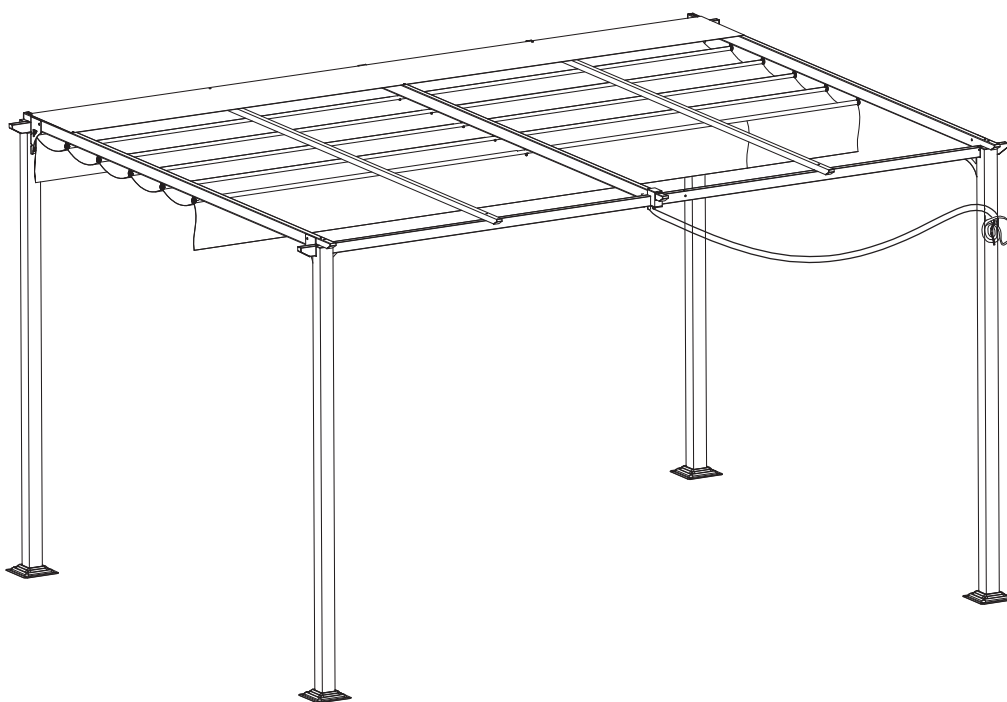
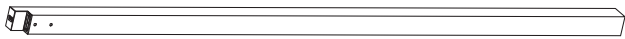
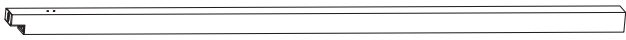









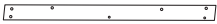












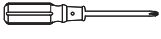





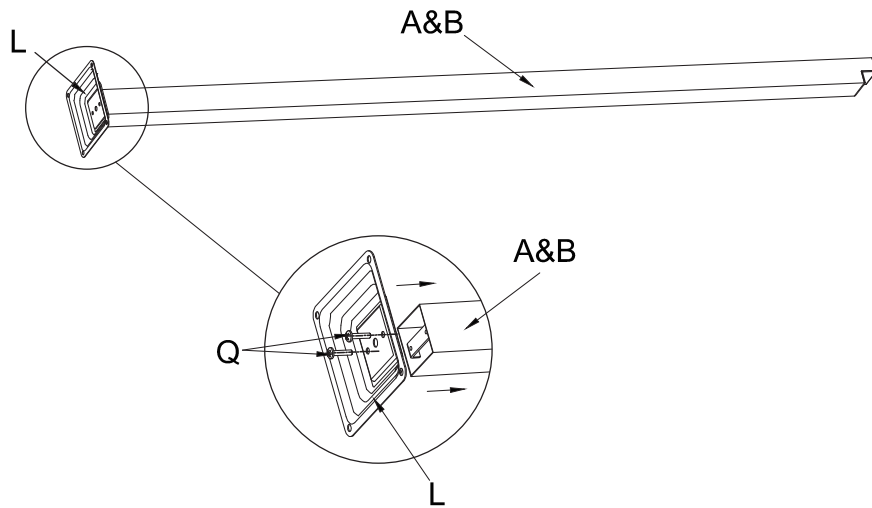
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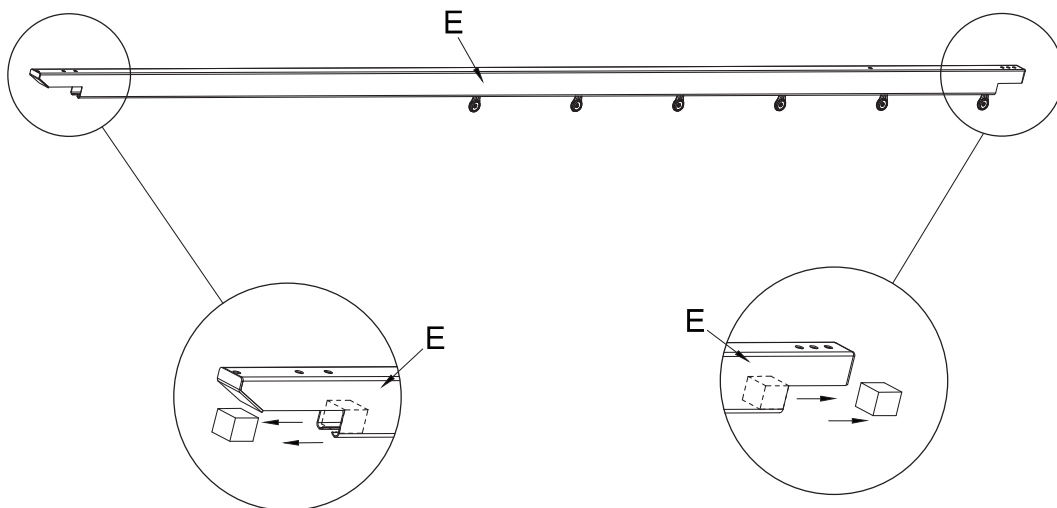
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B	1				
C	1				
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D	1				
E	2				
F	1				
G	2				
H	6				
I	6				
J	1		K	1	
L	4		M	1	
N	1		O	2	 M5 *12mm
P	30+2	 M6 *15mm	Q	8+1	 M6 *20mm
R	12+1	 M6 *18mm	S	16+2	 M6 *45mm
T	8+1	 M6 *70mm	V	4	 M6
W1	2				
X	16				
Y	2				
Z	1				

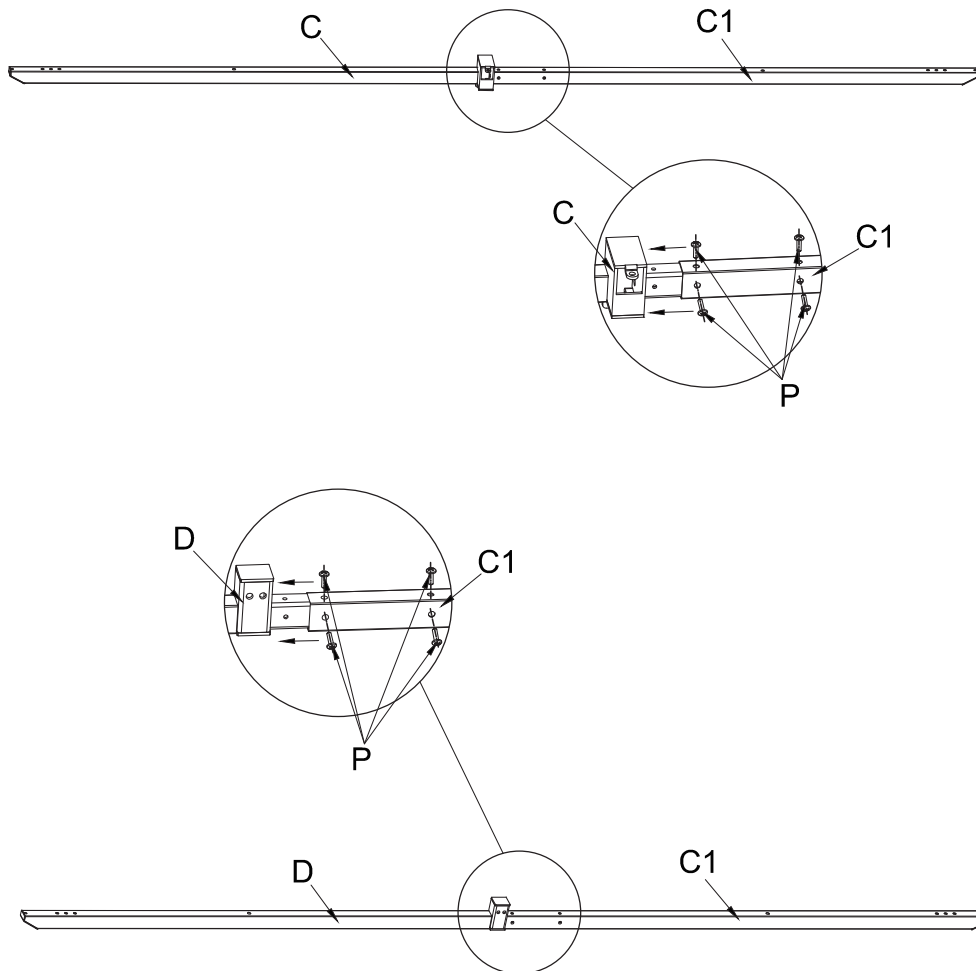
STEP 01

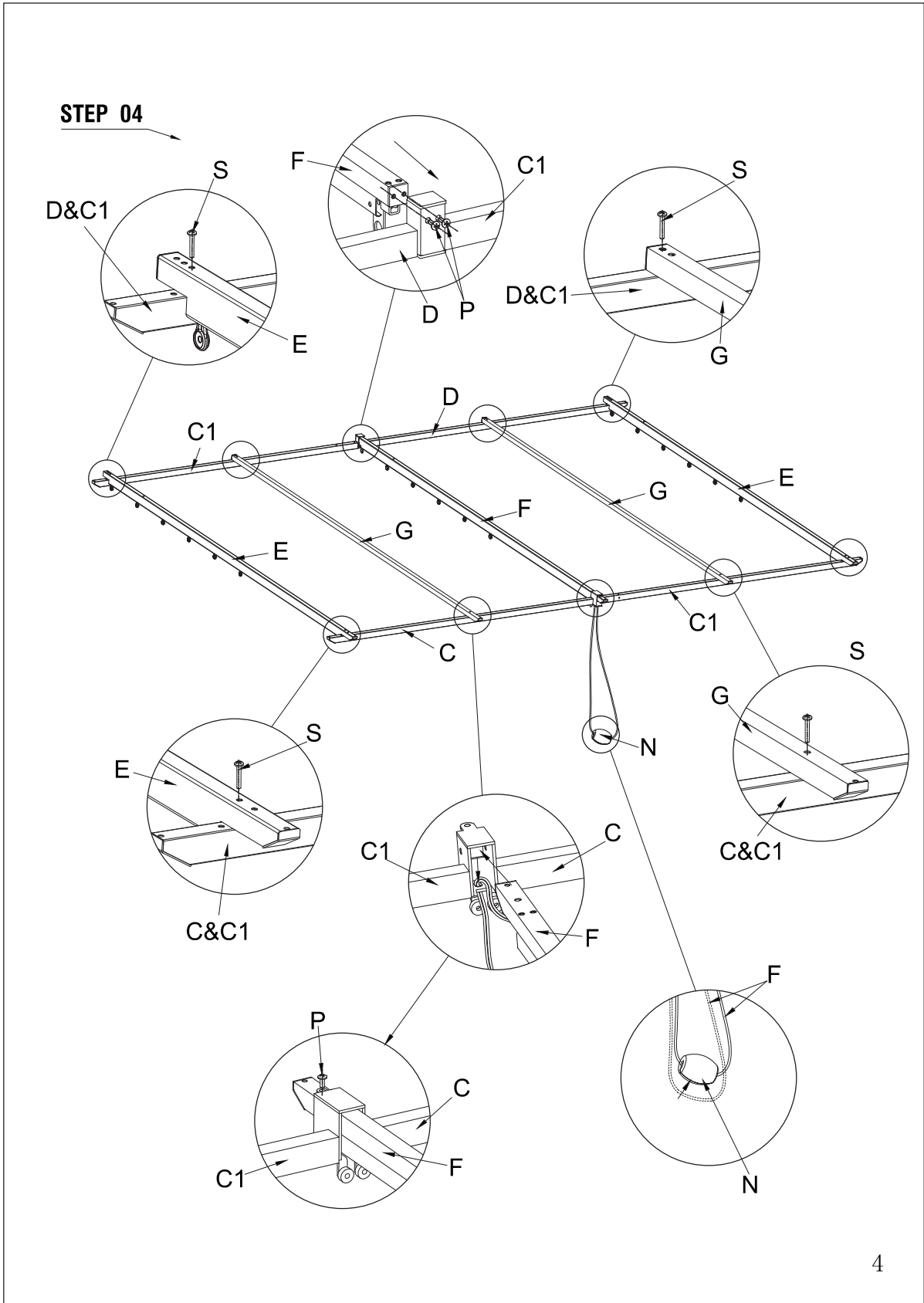


STEP 02

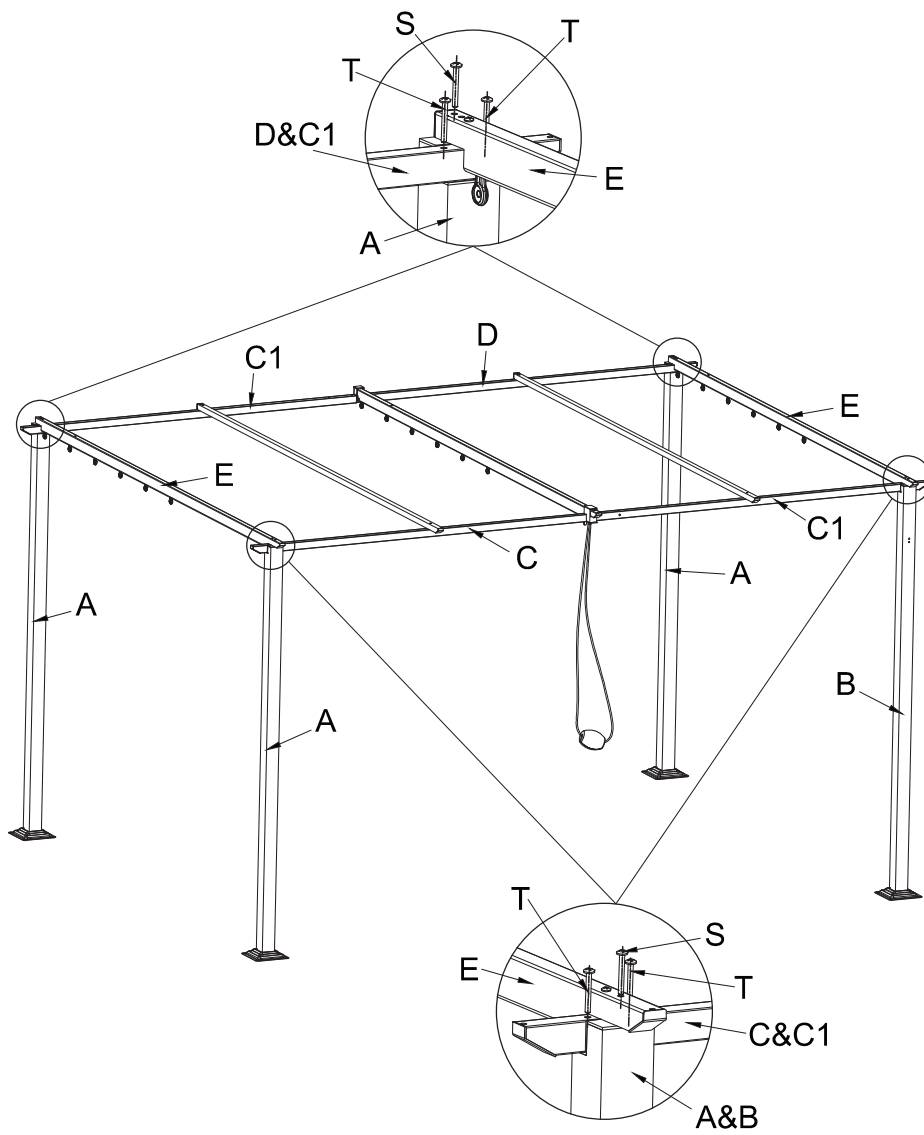


STEP 03

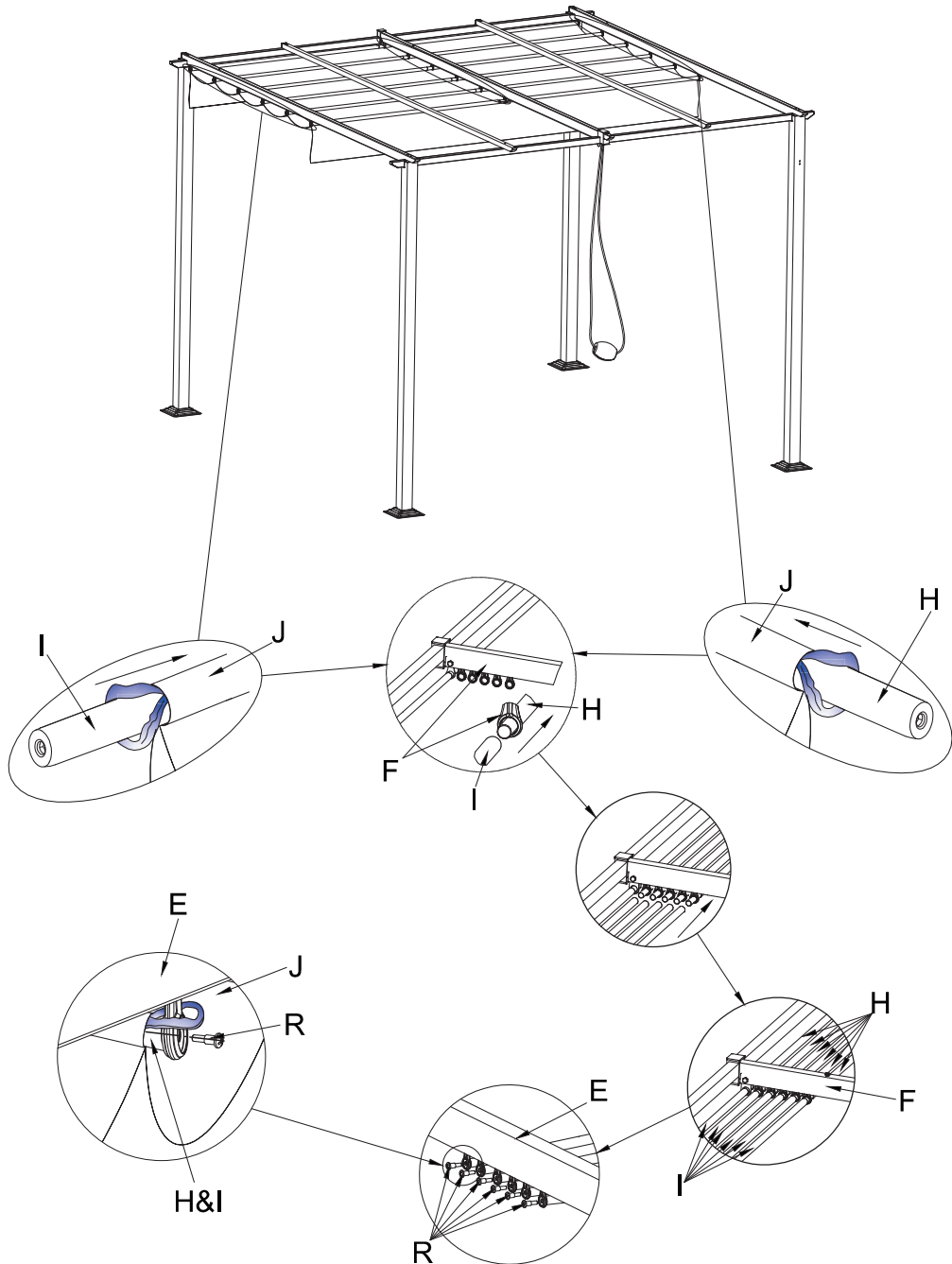




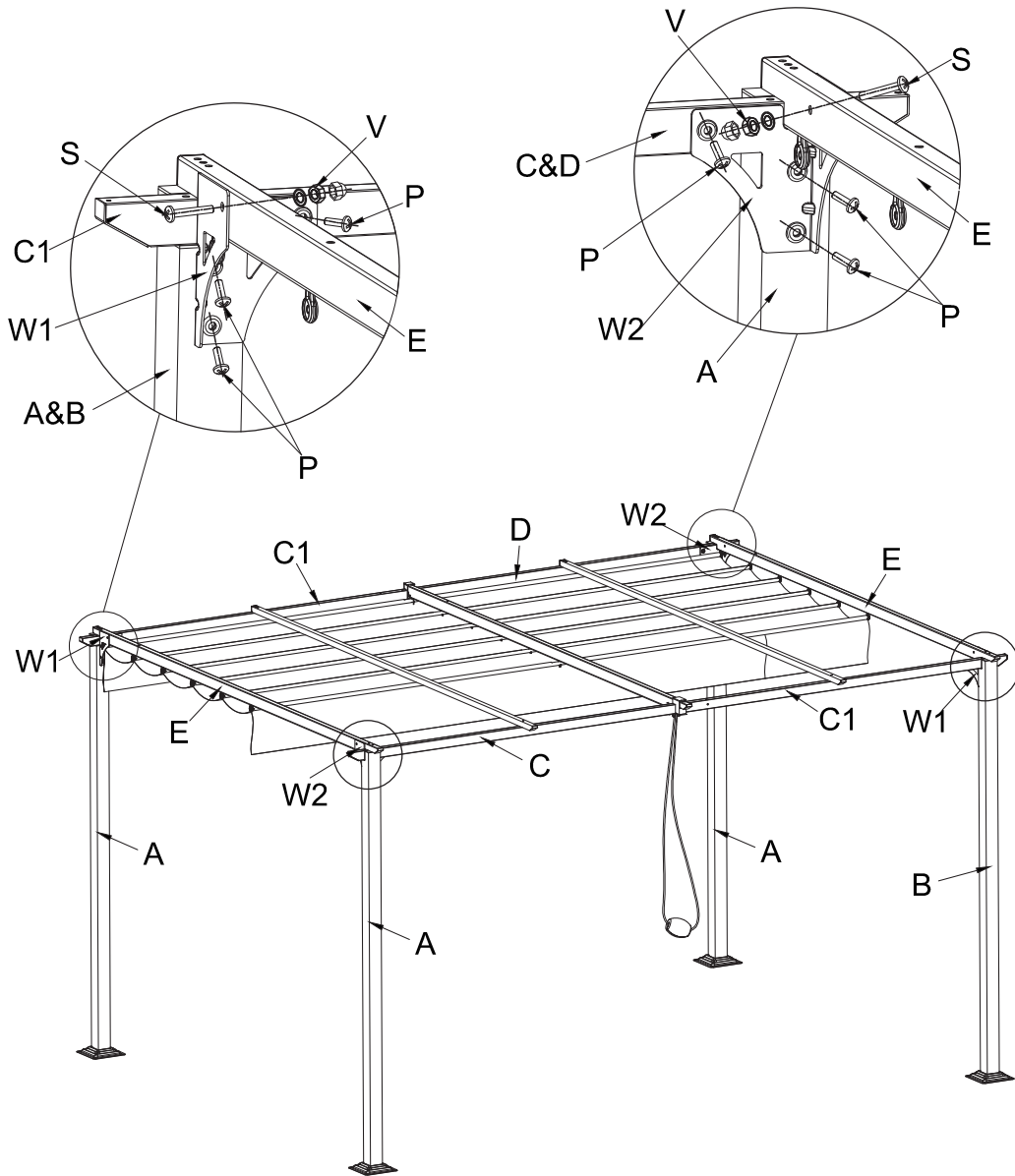
STEP 05



STEP 06



STEP 07



STEP 08

